

Date:
User:

Wednesday, 7/11/2007 3:05:49 PM

K. Johnston

Process Sheet

SPIN-9
8B 07109111

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HI-STEP LEG ASSEMBLY

Job Number : 33510 *46-9*

Estimate Number : 10385

P.O. Number : *N/A*

This Issue : 7/11/2007 S.O. No. : *N/A*

Prsht Rev. : *NC*

First Issue : *N/A* Type : SMALL / MED FAB

Previous Run : 32032

Part Number : D3065041

Drawing Number : D3065 REV B

Project Number : N/A

Drawing Revision : B

Material : *N/A*

Due Date : 7/30/2007 Qty: 250 Um: Each

Written By : *[Signature]*

Checked & Approved By : *[Signature]*

Comment : Est Rev. C 02.11.01 Incorporated D3066-1 IPP KJ/RF

Additional Product

Job Number:



Seq. # Machine Or Operation: Description :

1.0 33510A STEP SPACER



Comment: Sub-Component STEP SPACER
D3065-1 B *33510A* *MF*

2.0 33510B STEP SPACER



Comment: Sub-Component STEP SPACER
D3065-3 B *33510B* *MF*

3.0 33510C STEP LEG



Comment: Sub-Component STEP LEG
D3065-5 B *33510C* *MF*

4.0 33510D STEP SPACER



Comment: Sub-Component STEP SPACER
D3065-7 B *33510D* *MF*

5.0 MS20470AD44 Rivet, Universal Head



Comment: Qty.: 30.0000 Each(s)/Unit Total : 7500.0000 Each(s)

Rivet, Universal Head

Pick:

Qty Part Number Description

30 MS20470AD4-4 Rivet

Batch

*M105125**MF 07-11-33*

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 33510

Part Number: D3065041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3065 and Identify as D3065-041

MF

07-11-23

(60)

7.0

QC5

INSPECT WORK TO CURRENT STEP



25019



cont

Comment: INSPECT WORK TO CURRENT STEP

6 07-11-23

60

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: UA

a.m

07-11-26

60

9.0

QC21

FINAL INSPECTION/W/O RELEASE



(60)

Comment: FINAL INSPECTION/W/O RELEASE

07-11-26

Job Completion



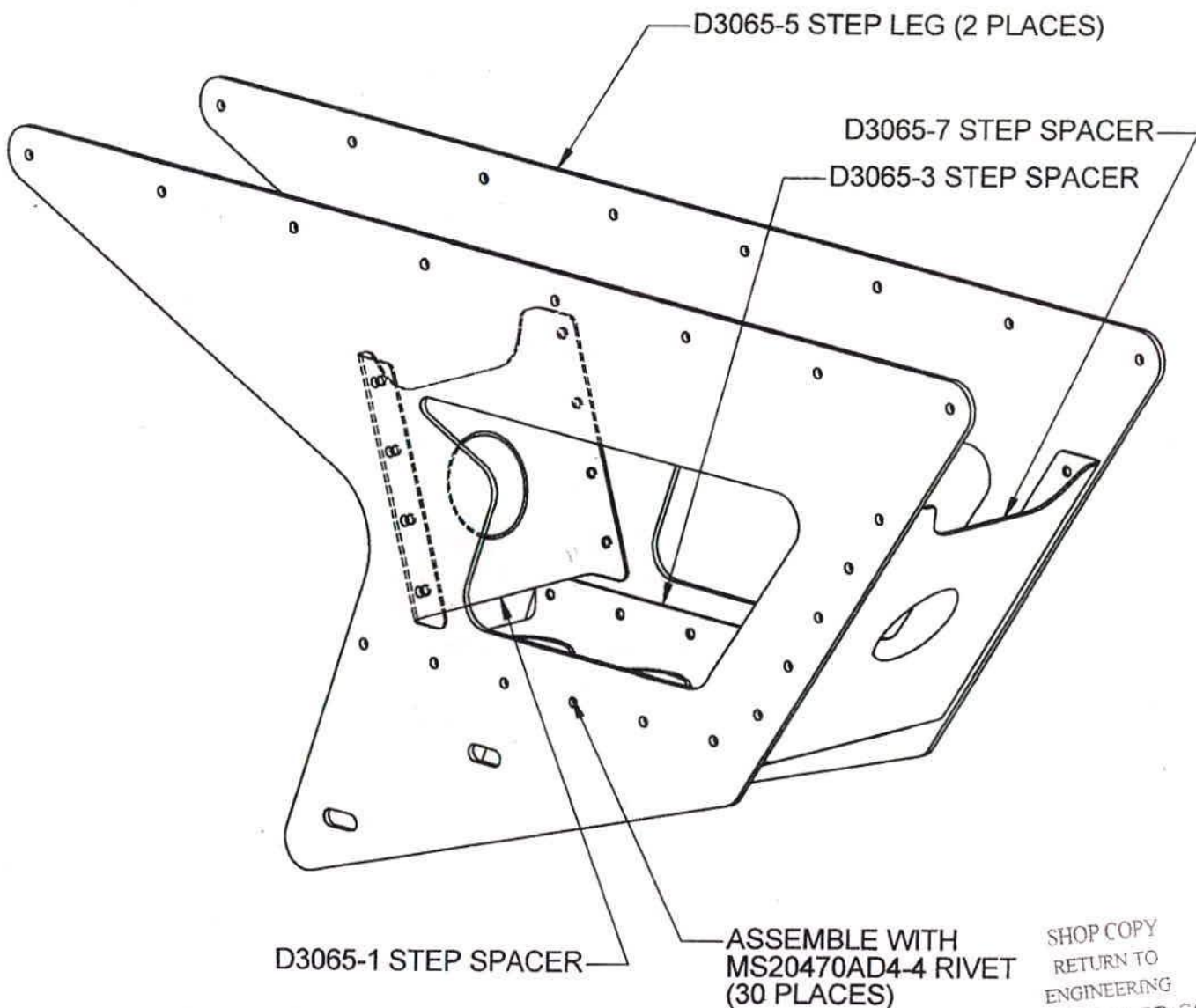
07-11-26



DESIGN CP	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED [Signature]	DRAWING NO. D3065	REV. B SHEET 1 OF 5
DATE 06.05.23		TITLE STEP LEG ASSEMBLY	SCALE 1:2
A	02.09.11	NEW ISSUE	
B	06.05.23	ADD 6061-T6 MATERIAL, ADD SLOTS TO D3065-5	

RELEASED

06.06.20 [Signature]



D3065-041 STEP LEG ASSEMBLY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 33510

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